

Metal Composite Power Inductor Specification Sheet



CIGW404012GMR47MLE (4040/EIA 1616)

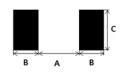
APPLICATION

Smart phones, Tablet, Wearable devices, Power converter modules, etc.

FEATURES

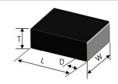
Small power inductor for mobile devices
Low DCR structure and high efficiency inductor for power circuits.
Monolithic structure for high reliability
Free of all RoHS-regulated substances
Halogen free

RECOMMENDED LAND PATTERN



	Unit : mm
TYPE	4040
Α	1.6
В	1.5
С	3.8

DIMENSION



TYPE	Dimension [mm]					
	L	W	Т	D		
4040	4.1±0.2	3.8±0.2	1.2 max	0.8±0.3		

DESCRIPTION

Part no.	Size	Thickness	Inductance	Inductance tolerance	DC Resistance [mΩ]		Rated DC Current (Isat) [A]		Rated DC Current (Irms) [A]	
	[inch/mm] [mm] (max)	[uH]	(%)	Max.	Тур.	Max.	Тур.	Max.	Тур.	
CIGW404012GMR47MLE	1616/4040	1.2	0.47	±20	17	13	9.0	9.4	6	6.5

- * Inductance : Measured with a LCR meter 4991A(Agilent) or equivalent (Test Freq. 1MHz, Level 0.1V)
- * DC Resistance : Measured with a Resistance HP4338B or equivalent
- * Maximum allowable DC current: Value defined when DC current flows and the initial value of inductance has decreased by 30% or

when current flows and temperature has risen to 40 $^{\circ}$ C whichever is smaller. (Reference: ambient temperature is 25 $^{\circ}$ C \pm 10)

(Isat) : Allowable current in DC saturation : The DC saturation allowable current value is specified when the decrease of

the initial inductance value at 30% (Reference: ambient temperature is 25 $^{\circ}\!\text{C}\pm10)$

(Irms) : Allowable current of temperature rise : The temperature rise allowable current value is specified when temperature of

the inductor is raised 40 $^\circ\!\! C$ by DC current. (Reference: ambient temperature is 25 $^\circ\!\! C \pm 10)$

- * Absolute maximum voltage : Absolute maximum voltage DC 20V.
- * Operating temperature range : -40 to +125°C (Including self-temperature rise)

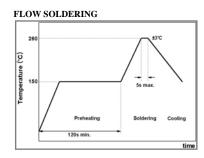
PRODUCT IDENTIFICATION

CIG	<u>W</u>	<u>4040</u>	<u>12</u>	<u>GM</u>	<u>R47</u>	M	<u>L</u>	<u>E</u>
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)

- (1) Power Inductor
- (3) Dimensior (4040 : 4.1 mm × 3.8 mm)
- (5) Remark (Characterization Code)
- (7) Toleranc (M:±20%)
- (8) Internal Code
- (9) Packaging (C:paper tape, E:embossed tape)
- (2) Type (T: Metal Composite Wire Wound Type)
- (4) Thicknes (12: 1.2mm)
- (6) Inductan (R47: 0.47 uH)

RECOMMENDED SOLDERING CONDITION

REFLOW SOLDERING 280 230 100 max. Preheating Soldering Cooling 30 - 60s max.



IRON SOLDERING			
Temperature of	280℃max.		
Soldering Iron Tip	280 C max.		
Preheating	150 °C min.		
Temperature	130 Cmin.		
Temperature	ΔT≤130°C		
Differential	$\Delta 1 \simeq 130 \text{ C}$		
Soldering Time	3sec max.		
Solucing Time	Joec Illax.		
Wattage	50W max		

PACKAGING

Packaging Style	Quantity(pcs/reel)
Embossed 13" Taping	1,500pcs

Item	Specified Value	Test Condition		
Solderability	More than 90% of terminal electrode should be soldered newly.	After being dipped in flux for 4 ± 1 seconds, and preheated at $150\sim180$ °C for $2\sim3$ min, the specimen shall be immersed in solder at 245 ± 5 °C for 4 ± 1 seconds.		
Resistance to Soldering	No mechanical damage. Remaining terminal Electrode: 75% min. Inductance change to be within ±20% to the initial.	After being dipped in flux for 4 ± 1 seconds, and preheated at $150\sim180$ °C for $2\sim3$ min, the specimen shall be immersed in solder at 260 ± 5 °C for 10 ± 0.5 seconds.		
Thermal Shock (Temperature Cycle test)	No mechanical damage Inductance change to be within ±20% to the initial.	Repeat 100 cycles under the following conditions. -40±3 ℃ for 30 min → 85±3 ℃ for 30 min		
High Temp. Humidity Resistance Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24 hours.		
Low Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Exposure at -55±2°C for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24hours.		
High Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Exposure at 125±2°C for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24hours.		
High Temp. Humidity Resistance Loading Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, Rated Current for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24 hours.		
High Temperature Loading Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, Rated Current for 500±12 hours. Measure the test items after leaving at normal temperature and humidity for 24 hours.		
Reflow Test	No mechanical damage Inductance change to be within ±20% to the initial	Peak 260±5℃, 3 times		
Vibration Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PCB. Vibrate as apply 10~55Hz, 1.5mm amplitude for 2 hours in each of three(X,Y,Z) axis (total 6 hours).		
	No mechanical damage	Bending Limit; 2mm Test Speed; 1.0mm/sec. Keep the test board at the limit point in 5 sec. PCB thickness: 1.6mm		
Bending Test	45	20 Unit :mm R340 #2 46		
	No indication of peeling shall occur on the terminal electrode.	W(kgf) TIME(sec)		
Terminal Adhesion Test	777777	0.5 10±1		
Drop Test	No mechanical damage Inductance change to be within ±20% to the initial.	Random Free Fall test on concrete plate. 1 meter, 10 drops		



Metal Composite Power Inductor

Data Sheet



1. Model: CIGW404012GMR47MLE

2. Description

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(Irms) : Allowable current of temperature rise : The temperature rise allowable current value is specified when temperature of the inductor is raised 40℃ by DC current. (Reference: ambient temperature is 25℃±10)

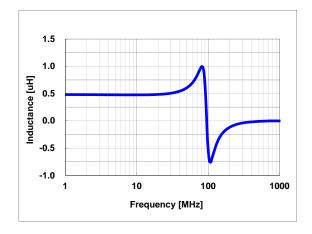
* Absolute maximum voltage : Absolute maximum voltage DC 20V.

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3. Characteristics data

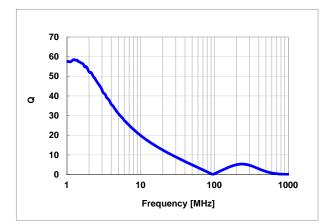
1) Frequency characteristics (Ls)

Agilent E4294A +E4991A , 1MHz to 1,000MHz

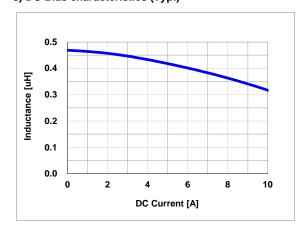


2) Frequency characteristics (Q)

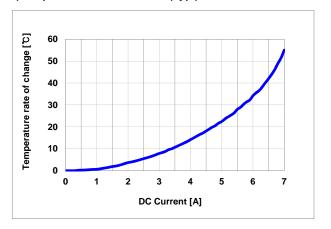
Agilent E4294A +E4991A , 1MHz to 1,000MHz



3) DC Bias characteristics (Typ.)



4)Temperature characteristics (Typ.)





Any data in this sheet are subject to change, modify or discontinue without notice The data sheets include the typical data for design reference only. If there is any question regarding the data sheets, please contact our sales personnel or application engineers

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